

**WHAT IS CLAIMED IS:**

1. A DC motor comprising:

a rotor unit which is rotatably arranged within the  
motor and has a cylindrical field magnet fixed to holder  
means into which a rotating shaft is press-fitted at a  
center thereof, said cylindrical field magnet being  
magnetized such that S and N poles alternate with each  
other in a circumferential direction thereof; and

10 a stator unit which is circumferentially arranged  
around said rotor unit and is comprised of a plurality of  
stator yokes so arranged as to oppose said field magnet  
with a small gap, each of said stator yokes being formed  
by circumferentially stacking a large number of thin  
plates each of which constitutes a salient pole, and a  
15 plurality of coil units, each being formed by winding a  
magnet wire on a bobbin and mounted on each of said stator  
yokes;

wherein each of the S and N poles has a plurality of  
stages formed in an axial direction and shifted from each  
20 other in the circumferential direction of said field  
magnet with a predetermined shift amount.

2. A DC motor according to claim 1, wherein the  
shift amount of respective stages falls within a range of  
12° to 50° in an electrical angle.

25 3. A DC motor according to claim 1, wherein a rotor

position detection element is adjusted by 1/2 the shift amount of respective stages.

4. A DC motor according to claim 1, wherein the motor is an inner rotor type brushless DC motor.

5 5. A DC motor according to claim 1, wherein the DC motor is an outer rotor type brushless DC motor.

6. A DC motor according to claim 4, wherein the DC motor has three phases, eight poles and six stator units in which basic degree of a cogging torque thereof is 24.

10 7. A DC motor according to claim 5, wherein the DC motor has three phases, eight poles and six stator units in which basic degree of a cogging torque thereof is 24.